

Duplicate

Work Order ID 82844

April-24-12 7:49:48 AM

82844

Page 1

Item ID: D350-567-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/20/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and create labels per PPP D350-567-031 chg001

Schulz
JB

H Form 12-4-24

110

110

Packaging

PICK KIT 0.00

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

1

12/04/24 JB
8

120

120

QC- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

Schulz

Work Order ID 82844

April-24-12 7:49:49 AM

82844

Page 2

Item ID: D350-567-031

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 4/20/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Packaging

Packaging

Memo

0.00

0.00

002 843

12/4/25

Identify and pack for shipping as per PPP D350-567-031

Location: B
PPP Rev: B

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

12/4/25

MF 12-04-25

Picklist Print

April-24-12 7:49:47 AM

Page 1

Work Order ID: 82844

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S AN526C632R12 Screw		Purchased	No			120	Each	111.0000	8	8	✓ JB	SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		111							
				119225		111				119225			
S D2463 Seal (D2463-0450) CUT (1) AT 45.00" ASPER DWG ***PER KIT***		Manufactured	No			120	f	298.8729	3.75	3.75	✓ JB	SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST404		298.8729							
				72232		15.38							
				79478		283.4929				79478			
S D3210-1 Doubler		Manufactured	No			120	Each	1.0000	1	1	✓ JB	SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		1							
				76222		1				76222			
S D3211-1 Bracket		Manufactured	No			120	Each	5.0000	1	1	✓ JB	SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		5							
				79310		5				79310			
S D3212-1 Floor Window		Manufactured	No			120	Each	1.0000	1	1	✓ JB	SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST210		1							
				75337		1				75337			12/04/2

12/04/24

Picklist Print

April-24-12 7:49:48 AM

Page 2

Work Order ID: 82844

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

D3213-041
Door Assembly

Manufactured No

120 Each 2.0000

1

1

JB

8

Location

Loc Qty

Loc Code

ST211

2

74025

2

74025

Manufactured No

120 Each 0.0000

1

1

JB

8

DT8439

template

MS20470AD4-5

Rivet, Universal Head

Purchased No

120 Each 2.053.0000

40

40

JB

8

Location

Loc Qty

Loc Code

ST319

2053

118405

732

120142

1321

120142

Purchased No

120 Each 1,642.0000

90

90

JB

8

MS20470AD4-6

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

1642

117395

16

118927

291

119109

12

120142

1323

120142

Purchased No

120 Each 2,153.0000

20

20

JB

8

MS20470AD4-7

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST139

1300

121415

1300

ST319

588

120769

588

ST320

265

116081

117

118614

148

120769

12/04/24

April-24-12 7:49:48 AM

Shop Packet Print

Page 2

Picklist Print

April-24-12 7:49:48 AM

Page 3

Work Order ID: 82844

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

MS210421.06

Purchased

No

120

Each

284.0000

8

8

Nut

Location

Loc Qty

Loc Code

ST300

284

118354

2

119109

1

119758

1

120360

130

121444

150

120360

MS1149DN632J

Purchased

No

120

Each

350.0000

8

8

Washer

Location

Loc Qty

Loc Code

ST298

350

118428

350

118428

12/04/24

April-24-12 7:49:48 AM

Shop Packet Print

Page 3

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET